Get better connected with the next generation of flexible connectors...



"Keeping You Connected"





Dust-tight. Perfect fit. No leaks. Snap-in convenience. No hose clamps.





Distributed by Siftex Equipment Company Inc. 800.274.3839

BFM fitting is a registered trademark of BFM Global Ltd.

Get Better Connected!

Problem...



Product leaks...



Answer.



Perfect fit and seal.



Messy product build-up...

Improved dust control. Safer plant operation. Better sanitation.



Sanitary, no build-up.



Difficult, time-consuming installation...

Get better connected in a snap with BFM Fitting!



Fast, easy snap-in, No hose clamps.

See the BFM fitting system in action. Video available on website.







www.siftex.com

1. Standard length connectors versus custom lengths.

BFM fitting manufactures its connectors in a standard length for each diameter spigot.

SPIGOT DIAMETER	STANDARD CONNECTOR LENGTH (CL)
100mm (4"); 125mm (5"); 150 mm (6")	150 mm (6")
All other diameters	200 mm (8")

Non-standard length connectors, including tapers, are available on a special order basis. In order to save time and money, it is recommended you adapt your BFM spigot installation to provide the installation gap (IG) which utilizes a standard length connector. When referring to the connector length (CL), do not include the length of the snap-band cuffs at either end of the connector.

2. Tool-release BFM fitting.

For industries which require it, a tool-release version of the BFM fitting system is available. The tool-release uses a small hole drilled in the spigot formed end. A rod is inserted to remove the connector from the spigot. For more information, ask your Siftex rep.



3. BFM fitting metal spigot materials.

BFM fitting spigots are available in three types of steel: **304 SS**; **316L SS**, **and mild steel**. Material certifications for the 304 and 316L are included in this brochure.

4. Control of electro-static discharge.

For applications where there is a possibility for static build-up, BFM fitting recommends using a static conductive wire to connect the two BFM fitting spigots together. Seeflex polyurethane connectors provides static dissipation of electro-static buildup.







BFM Fitting Fact Sheet

5. Alternative uses for BFM fitting connectors

BFM fitting connectors are available in a cap and bag style. These are very effective replacements for rubber caps and inspection covers. In addition, the bags come in longer lengths for use on sifter "overs" outlets as a collection method. The operator can see the bag as it fills and easily snap it out to empty as needed.

CONNECTOR MATERIAL	TEMPERATURE RANGE	CHEMICAL RESISTANCE
SEEFLEX	0º to 180º F	GOOD
SEEFLEX 400W	0º to 180º F	EXCELLENT
TEFLEX	-40° to 500° F	OUTSTANDING
LM4	0º to 300º F	VERY GOOD
WM12K	0º to 700º F	EXCELLENT
CAMLON	0º to 180º F	VERY GOOD

6. Chemical and Temperature resistance

For a detailed list of the chemical resistance of elastomers, please visit the following web address:

http://www.dupontelastomers.com/crg/nav.asp?page=tlargiGuide.asp

7. Use of BFM fittings under vacuum and pressure.

<u>Vacuum</u>: BFM fittings can be used in vacuum applications. The connectors are available with snap-band cuffs which are rated to 40" W.G. The ideal vacuum application is one where the connector is either stationary or undergoing oscillating motion.

<u>Pressure</u>: BFM fittings are designed for positive pressure applications that are stationary or oscillating. The Seeflex material is extremely strong and capable of stretching 500% without rupture. We recommend the use of the white Camlon outer jacket over the Seeflex material to prevent "ballooning"

For all vacuum and pressure applications, please consult with your Siftex representative.









BFM Fitting Spigot Installation



Offset

Oscillating



Installation Gap (IG) and Connector Length (CL) When welding the BFM fitting spigots to your equipment, the installation gap (IG) must be accurately measured. Use the formulas below as a guide to accommodate machine movement.

In-line static equipment: IG=CL-1/2" (Minimum)

Offset equipment: IG=CL-3/4" (Minimum)

Oscillating equipment: IG=CL-1.5" (Minimum)

The BFM spigot has a 2" long tail. It may be cut shorter or cut on an angle to fit your existing pipe work.



It is important to weld the spigot onto your pipe work with the Installation **G**ap and **C**onnector Length in mind. Use of BFM standard length flexible connectors will save you time and money.





Connector (CLL) mm (CLL) Inside Diameter in mm (Ø)







DO NOT cut BFM[™] Spigot and re-size before installation

Size spigot to pipe. Pipe circumference may need to be expanded or reduced to fit the BFM[™] Spigot.





Avoid (if possible) cutting the tail length. If it is necessary to shorten the tail, do not cut the tail more than 1" unless absolutely necessary. Welding any closer than 1" to the formed end may result in shrinkage effecting the tolerance of fit between the flexible connector cuff into the BFM[™] Spigot. Consult with Siftex prior to cutting.

Tack BFM[™] Spigot to correct-sized pipe.



Peen the tacked joint to ensure correct fit.







Be careful to ensure that the circumference of the formed end after fitting and welding, remains the same size as supplied, to ensure fitting tolerance of the connector.



BFM Fitting Options

Spigot Attachment Options

In addition to welding directly on to spouting, BFM Spigots may be attached using:

- QuickConnect[™] modular flanges
- Tri-Clover[™] sanitary clamp
- Standard flanges
- Compression couplings

Ask your Siftex representative for more information on these options and turnkey services to provide you with the attachment method designed for your application.



BFM Fitting Connectors

The connector length (CL) does not include the length of the snap-band cuffs at either end of the connector. For example, the 8" standard length connector measures 10-1/2" from end to end. The 6" standard length connector is 8-1/2" total.



CONNECTOR DIAMETER	STANDARD LENGTH
100mm 4"	150mm 6"
125mm 5"	150mm 6"
150mm 6"	150mm 6"
200mm 8"	200mm 8"
250mm 10"	200mm 8"
300mm 12"	200mm 8"
350mm 14"	200mm 8"
400mm 16"	200mm 8"
450mm 18"	200mm 8"
500mm 20"	200mm 8"
550mm 22"	200mm 8"
600mm 24"	200mm 8"
650mm 26"	200mm 8"

BFM Fitting Connector Installation



<u>STEP 1</u>

Ensure the BFM[™] Spigot is clean and dry. Wiping a very thin layer of FDA lubricant on the inside makes connector snap-in very easy.



<u>STEP 2</u>

Seat the back of the connector into the BFM^{TM} Spigot and release.



STEP 3

There is a possibility the seal will not fully snap out the first time, if so see Step 4.



<u>STEP 4</u>

Push the seal toward the center of the fitting at a different point on the circumference.



STEP 5 COMPLETE. The BFM Fitting[™]











LARGE DIA.	DIA. TAPERED CONNECTOR MINIMUM LENGTH (CL) PER DIAMETERS												
650	550	550	500	450	400	350	350	300	250	200	150	100	x
600	500	500	450	400	350	350	350	250	200	150	100	x	100
550	450	450	400	350	350	300	250	200	150	100	x	100	150
500	400	400	350	350	300	250	200	150	100	x	100	150	200
450	350	350	350	300	250	200	150	100	x	100	150	200	250
400	350	300	300	250	200	150	100	x	100	150	200	250	300
350	300	(250)	250	200	150	100	x	100	150	200	250	350	350
300	250	200	200	150	100	x	100	150	200	250	300	350	350
250	200	200	150	100	x	100	150	200	250	300	350	350	400
200	150	100	100	x	100	150	200	250	300	350	350	400	450
150	100	100	x	100	150	200	250	300	350	350	400	450	500
125	100	x	100	100	200	200	250	300	350	400	450	500	550
100	х	100	100	150	200	250	300	350	350	400	450	500	550
SMALL DIA.	100	(125)	150	200	250	300	350	400	450	500	550	600	650

Example: a tapered connector measuring 350mm diameter x 125mm diameter has a minimum connector length of 250mm.





CONNECTOR MATERIAL SPECIFICATIONS

SEEFLEX

Best-selling BFM fitting connector material. Clear polyester based thermoplastic polyurethane alloy. Will not conduct static but provides static dissipation of electro-static buildup. Seeflex is not prone to fracture as a result of constant flexing as found in rotary sieves and sifters, etc...

Food grade: complies with FDA 21CFR 177.1680 and 177.2600. Excellent abrasion resistance combined with a smooth welded seam makes Seeflex your first choice for dust-free processing.



34.5 MPa

Gloss/Gloss

5.80 x 10¹⁰ ohms

6.10 x 10¹⁰ ohms

TENSILE

STRENGTH SURFACE

> FINISH VOLUME

RESISTIVITY SURFACE

RESISTIVITY

NEW!

SEEFLEX 040 PHYSICAL PROPERTIES

HARDNESS	85 Shore A
TEMP RANGE	0º to 180º F
ULTIMATE ELONGATION	500%
PERMEABILITY	0 Cfm

1 mm	
Good	
37.6 kN/m	
@ 23ºC: 4000 MPa	

HARDNESS	85 Shore A	
TEMP RANGE	0º to 180º F	
ULTIMATE ELONGATION	660%	
PERMEABILITY	0 Cfm	

WALL THICKNESS	0.5 mm
LOW TEMP FLEXIBILITY	Good
TEAR STRENGTH	7695 kg/m
FLEX MODULUS	@ 23ºC: 4000 MPa

1 mm

Good

TENSILE STRENGTH	34.5 MPa		
SURFACE FINISH	Gloss/Gloss		
VOLUME RESISTIVITY	5.80 x 10 ¹⁰ ohms		
SURFACE RESISTIVITY	6.10 x 10 ¹⁰ ohms		

SEEFLEX 400W PHYSICAL PROPERTIES

HARDNESS	85 Shore A	Т	WALL HICKNESS
TEMP RANGE	0º to 180º F	L	OW TEMP
ULTIMATE ELONGATION	500%	S	TEAR STRENGTH
PERMEABILITY	0 Cfm		FLEX MODULUS

AR 37.6 kN/m NGTH EX. @ 23°C: 4000 MPa ULUS

SEEFLEX 400W is designed for CIP solution exposure.

Outstanding resistance to caustic and acid. FDA CFR 177.1680; 3A (20-25) compliant. Translucent blue polyurethane offers excellent abrasion, flex fatigue and tear resistance. The first choice for superior hygiene and durability.



CONNECTOR MATERIAL SPECIFICATIONS



NOTE: Samples of the various BFM fitting connector materials are on the back pages of this brochure.

TEFLEX

1 micron expanded PTFE membrane on woven PTFE fabric is white in color and very flexible. Complies with FDA 21CFR 177.1680 and 177.2600.

Ideal for applications where:

- 1. The temperature can reach 500° F.
- The process material covers the full pH scale.
 TEFLEX (PTFE) connectors will not be affected by either extreme caustic or acid products.

TEFLEX PHYSICAL PROPERTIES

FIBRE AND SCRIM	PTFE	THREAD COUNT
TEMP RANGE	-40º to 500º F	WEAVE PATTERN
MINIMUM MULLEN BURST	450 psi	FABRIC WEIGHT
PERMEABILITY	0.5 to 2.5 Cfm/ft ² @ 0.5" water gauge	CHEMICAL RESISTANCE







WM12K KEVLAR (ARAMID)

Medium-weight, very strong, self-extinguishing, dimensionally stable woven fabric. Offers excellent abrasion, puncture, chemical, flex fatigue and high temperature resistance. Available as 020/Kevlar/020 "sandwich" construction for FDA applications (shown), as well as a single-ply all Kevlar connector.

WM12K PHYSICAL PROPERTIES

CONSTRUCTION	Multi-filament plain weave
TEMP RANGE	0º to 700º F
MINIMUM MULLEN BURST	450 psi
PERMEABILITY	0 Cfm

THREAD COUNT	17 x 16 per 25mm ²
FINISH	Scoured and heat set
FABRIC WEIGHT	460 g / m²
COLOR	Yellow



CONNECTOR MATERIAL SPECIFICATIONS

LM4 POLYESTER

White plain weave polyester fabric offers good particle release and smooth finish. Very low air permeability combined with excellent flex fatigue resistance. Complies with FDA 21CFR 177.1630

LM4 PHYSICAL PROPERTIES

CONSTRUCTION	Plain Weave
FIBRE	100% Polyester
MINIMUM MULLEN BURST	450 psi
PERMEABILITY	0.5 to 1 Cfm/ft ² @ 0.5" water gauge

THREAD COUNT	48 x 32
TENSILE STRENGTH	Warp: 426 psi Weft: 507 psi
FABRIC WEIGHT	11 oz/ yd ²
TEMP RANGE	0º to 300º F



CAMLON FOOD GRADE PVC

White, non-permeable PVC coated polyester fabric is suitable for dust, air-handling, and fumes conveyance. Complies with FDA 21CFR 177.1950.

CAMLON PVC PHYSICAL PROPERTIES

CONSTRUCTION	PVC with Polyester Scrim
TEMP RANGE	0º to 180º F
MINIMUM MULLEN BURST	300 psi
PERMEABILITY	0 Cfm





NOTE: Samples of the various BFM fitting connector materials are on the back pages of this brochure.





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YC-2Q007-01

Initially Issued: 6/29/2007

Authorization No.: 1437



This Is To Certify That

Filtercorp International Limited

PO Box 66-080, Beach Haven, Auckland, 0749 NEW ZEALAND

Is hereby authorized to continue to apply the 3-A Symbol to the models of equipment, conforming to 3-A Sanitary Standards for:

Sanitary Fittings, Number: 63-03, set forth below:

Model Designations: BFM[™] Fitting

Valid through: December 31, 2007

Timothy R. Rugh_____

Executive Director, 3-A Sanitary Standards, Inc.

The issuance of this authorization for the use of the 3-A Symbol is based upon the voluntary certification, by the applicant for it, that the equipment listed above complies fully with the 3-A Sanitary Standards designated. Legal responsibility for compliance is solely that of the holder of this Certificate of Authorization, and 3-A Sanitary Standards, Inc. does not warrant that the holder of an authorization at all times complies with the provisions of the said 3-A Sanitary Standards. This in no way affects the responsibility of 3-A Sanitary Standards, Inc. to take appropriate action is cases in which evidence of nonconformance has been established. Initially Issued: 10/20/2008

Authorization No.: 1485



This Is To Certify That

Filtercorp International Ltd 22-24 Bay Park Place, Beach Haven, Auckland 1310 NEW ZEALAND

Is hereby authorized to continue to apply the 3-A Symbol to the models of equipment, conforming to 3-A Sanitary Standards for:

Multiple Use Plastic Materials, Number: 20-25, set forth below:

Model Designations: Seeflex 040

Valid through: December 31, 2009

<u>Timothy R. Rugh</u> Executive Director, 3-A Sanitary Standards, Inc.

The issuance of this authorization for the use of the 3-A Symbol is based upon the voluntary certification, by the applicant for it, that the equipment listed above complies fully with the 3-A Sanitary Standards designated. Legal responsibility for compliance is solely that of the holder of this Certificate of Authorization, and 3-A Sanitary Standards, Inc. does not warrant that the holder of an authorization at all times complies with the provisions of the said 3-A Sanitary Standards. This in no way affects the responsibility of 3-A Sanitary Standards, Inc. to take appropriate action in such cases in which evidence of nonconformance has been established.

APPLICATION QUESTIONNAIRE

In order to provide the correct flexible connector we require the following information. Please complete as fully as possible. Fax to 860-289-8744



www.siftex.com

CONTACT INFO

Company	Date
Contact	Phone
Location	Fax
Email address	

APPLICATION DETAILS

Application Dimensions:		C	Circle one		Square / R	ectangle	
Top Opening:	inches	Diameter	Circumfe	erence	Rectangle:	_" X	
Bottom Opening:	inches	Diameter	Circumfe	erence	Rectangle:	" X	"
Connector Length:	inches	Include le	ngth for clamp ar	rea			
Pipe-work offset?		Yes	No		Offset in Inches:		
Material being handled:							
		C	Circle one				
Material form: Powd	er	Pellet	Granule	Slur	ry Liquid		
Abrasive characteristics:		High	Medium	Low			
Chemical attack / CIP		Acid	Caustic	Salt	Solution 9	%:	
FDA-acceptable application	?	Yes	No				
Temperature range:		Normal oper	ration:	٥F	Surge condition:		٥F
Pressure in pipe-work?		Yes	No		Max PSI:		
Vacuum in pipe-work?		Yes	No		Inches of Hg:		
Weighing application?		Yes	No		Batch weight:		lbs.
Vibratory / Gyratory equipm	ent	Yes	No		Throw:	RPM:	

SIFTEX EQUIPMENT COMPANY, INC. (800) 274-3839 • (860) 289-8779 • (860) 289-8744 FAX